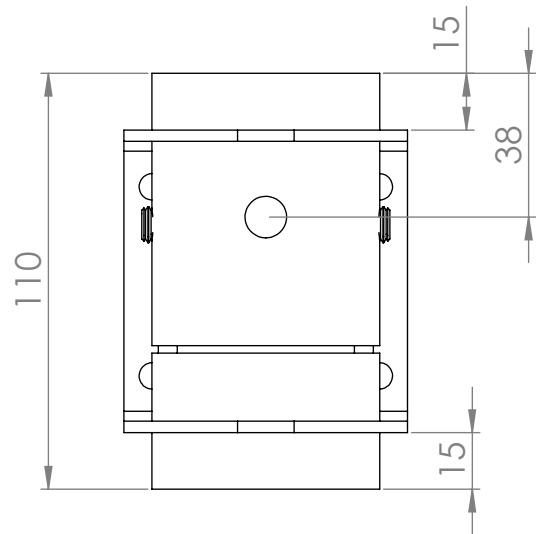
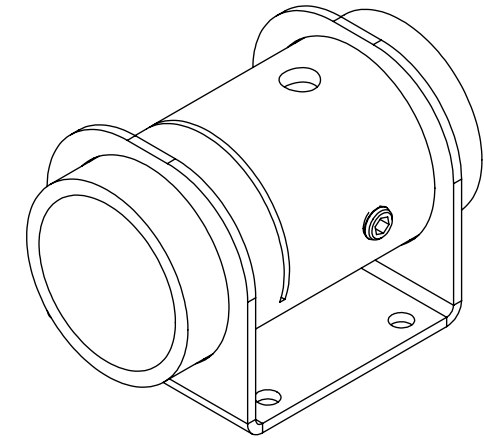
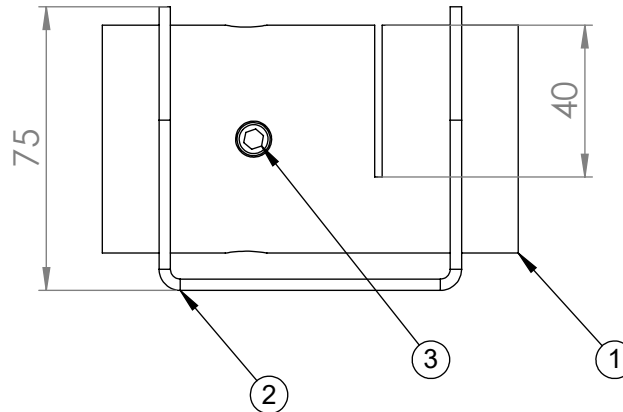
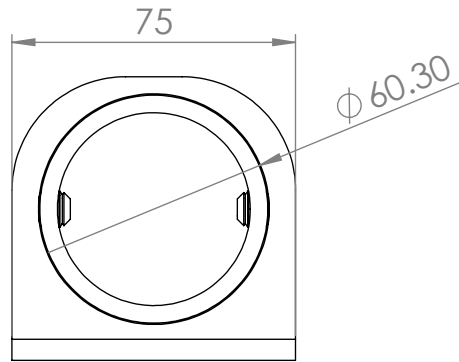



Instructions

1. Clamp jig firmly in vice
2. slide column through jig direction (A)
3. measure length from(B) to end of column
4. clamp column using socket screws
5. drill column passing through both sides
6. remove drill from chuck and put through column and jig as retainer pin
7. cut column using appropriate hack saw blade
8. once slightly pass half way through column diameter, rotate column and complete cut



BOM Table			
NO	Part Number	Description	QTY.
1	Par--20007011	Column Drill Jig Socket	1
2	Par--20007012	Column Cut Jig Base Plate	1
3	SSS-IMP-3_8 BSFX3_8-HT-BO	Socket Set Screw 3/8 BSF X 3/8 (High Tensile Black Oxide)	2

Description		Column Drilling Jig	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETRES	Modified Date: 16 April 2024	DRW - REV REV - C-004	See Below - Special Notes
	Created Date: 07 February 2008		
SURFACE FINISH: Powder Coat	Bend Tool:	Material:	Part Number & Part Revision
	Created By Ricky Clark		
Unicol Engineering Green Road Oxford OX3 8EU		 First Angle Projection	Ass--20003712 REV- C-004

WEIGHT: 0.93

Kg

SCALE:1:2

DO NOT SCALE DRAWING

SHEET 1 OF 1